



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6521A00146W142C-3T
Job Sheet 192606



Part No: RBW6521A00146W142C-3T **Job Qty:** 1 pcs

Part Name: Seal Press Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/28/19

Job Tracking No:

Due Date: 4/26/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6521A00146W142C-3T Rev.A IPP Rev. A 19.03.18 New issue DP Verify DD/IPP Rev. B 19.04.01 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	4/26/19	4/26/19	0.00	0.07	Small Fab - 1		DAS 71 9-89 19-5-1
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	4/26/19	4/26/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	4/26/19	4/26/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S178301



Part: RBW6521A00146W142C-3T

Job No: 192606

Serial No/Batch: S178301

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 05/06/19

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	4/26/19	0.00 0.00	QC 21 - FG - 21	DAG 21 MAY 08 2019
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op **100** - Assemble as per drawing.
 Descriptions: **110** - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

GA106

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6521A00146W142C-3T-1	Shaft	1 pcs (1 ea)	100-Small Fab - 1	S176295
RBW6521A00146W142C-3T-2	Housing	1 pcs (1 ea)	100-Small Fab - 1	S173036
RBW6521A00146W142C-3T-3	Bullet	1 pcs (1 ea)	100-Small Fab - 1	S176844

GA106
4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RBW6521A00146W142C-3T-1	1	4	0
	RBW6521A00146W142C-3T-2	1	4	0
	RBW6521A00146W142C-3T-3	1	4	1

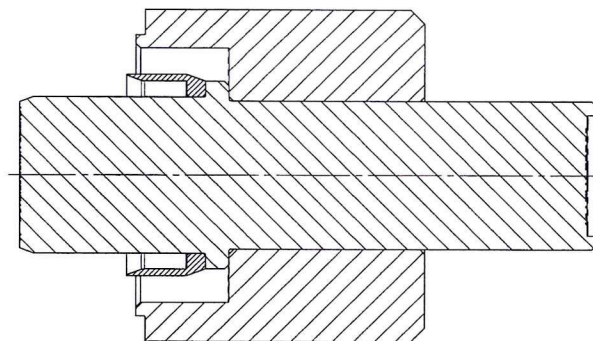
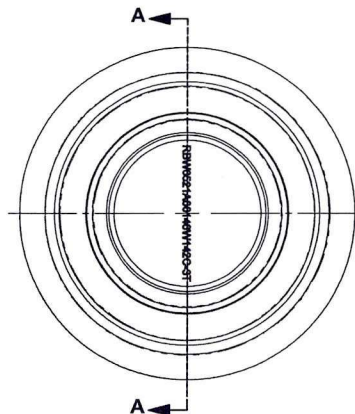
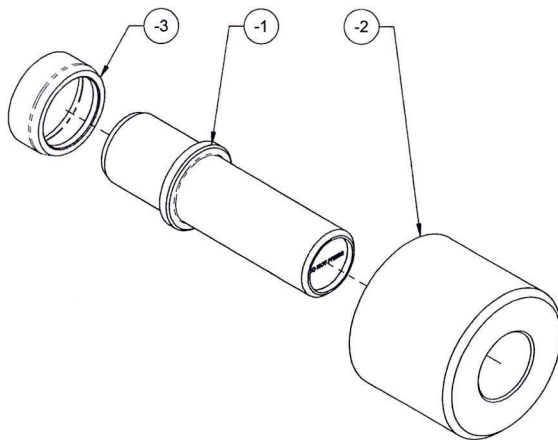
Allocated Container Detail

Qty	Container No	Location	Init
1	S176844	ga106	_____

Part Specifications

Specifications could not be found.

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6521A00146W142C-3T-1	SHAFT
-2	1	RBW6521A00146W142C-3T-2	HOUSING
-3	1	RBW6521A00146W142C-3T-3	BULLET



SECTION A-A

RBW6521A00146W142C-3T SEAL PRESS TOOL

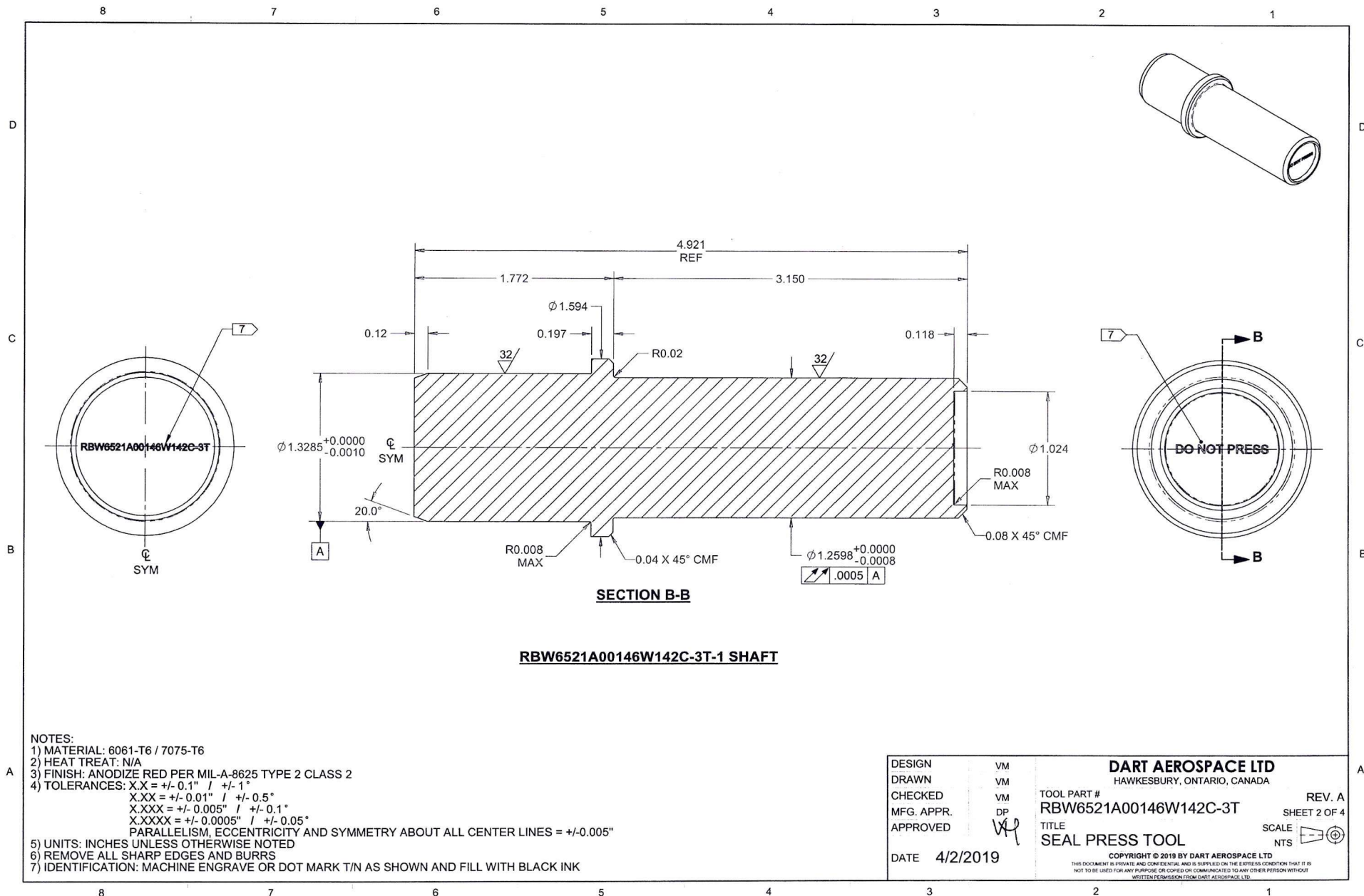
8

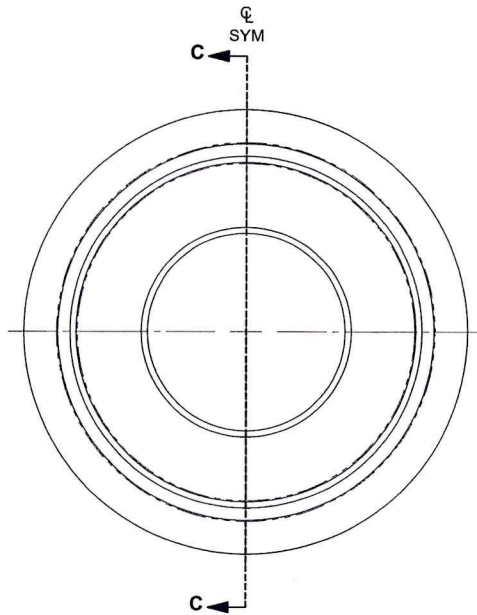
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

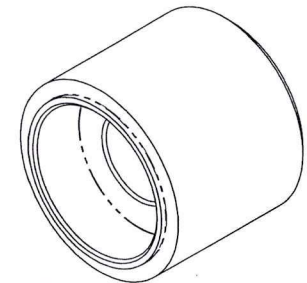
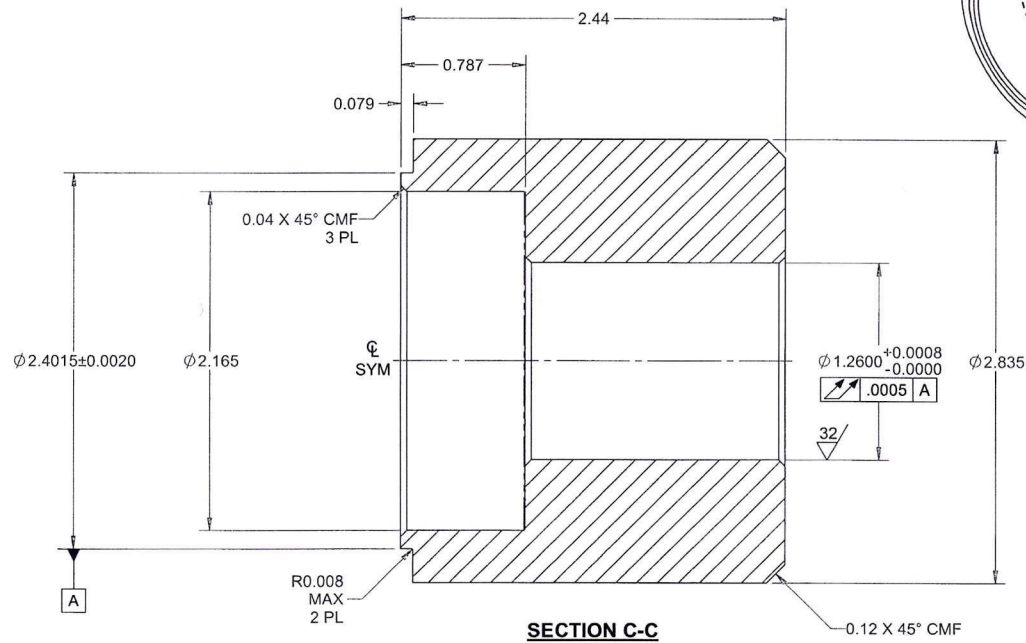
A	SEE PREVIOUS PDF FOR OLDER REV TEMPLATE UPDATED PER DART HBY STANDARDS ITEM -3 CHANGED FOR ITEM -2 ITEM -5 CHANGED FOR ITEM -3 ITEM -1 S/N AND MADE IN USA REMOVED, GD&T TOLERANCE ADDED, FINISH CLEAR ANODIZE CHANGED FOR RED ANODIZE, DIMENSION R0.008" & R0.02" ADDED ITEM -2 FINISH CLEAR ANODIZE CHANGED FOR RED ANODIZE, DIMENSION R0.008" ADDED, GD&T TOLERANCE ADDED, SURFACE FINISH ADDED, TOLERANCES CHANGED ITEM -3 MATERIAL WHITE NYLON 6, CMF ADDED, R0.008" ADDED, TOLERANCES CHANGED		19-675	VM
	REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RBW6521A00146W142C-3T TITLE SEAL PRESS TOOL REV. A SHEET 1 OF 4 SCALE NTS		
DRAWN	VM			
CHECKED	VM			
MFG. APPR.	DP			
APPROVED	W	DATE	4/2/2019	

COPYRIGHT © 2019 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.





RBW6521A00146W142C-3T-2 HOUSING



- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XXX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RBW6521A00146W142C-3T TITLE SEAL PRESS TOOL COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	REV. A
DRAWN	VM		SHEET 3 OF 4
CHECKED	VM		SCALE
MFG. APPR.	DR		NTS
APPROVED	VP		
DATE 4/2/2019			

